

CHROMATIC Bulletin Colors

Description:

Alkyd-resin (oil based) gloss enamels for interior or exterior use on wood, masonite, metal or masonry. Intended for sign painting on large areas and/or rough surfaces such as billboards or masonry walls.

Characteristics:

Excellent exterior durability, very good hiding power, chalk resistance and a full gloss finish. Formulated to provide easy application with a large brush.

Limitations:

Drying time is best when the temperature is above 65°F. Between 50° F and 65°F, drying time is much slower. Paint will not completely dry below 50°F.

Surface Preparation:

Paint only clean, dry surfaces. Remove all grease, oil, dirt or other foreign matters by solvent or detergent washing. New surfaces should be primed with either "1 SHOT"® Acrylic Bonding Primer / Block Out White if the substrate is wood, masonite, MDO plywood, masonry, galvanized metal, drywall or glass or "1 SHOT"® Metal Primer if the substrate is metal. Glossy surfaces being repainted should be dulled slightly before recoating. Use fine sandpaper and sand lightly to dull, then wipe with a cloth dampened with Mineral Spirits to eliminate dust.

Application Method:

Apply with brush, roller or spray. In extremely cold weather, add a small amount of "1 SHOT"® Low Temp Reducer or V.M.P. Naphtha for better performance. When used in very hot weather, add a small quantity of "1 SHOT"® Reducer or High Temp Reducer to improve flow.

Thinning:

Thinning is generally not required, but thin sparingly if needed for application. It is recommended to thin with either "1 SHOT"® Low Temp Reducer, Reducer or High Temp Reducer depending on weather conditions. Thinning with "1 SHOT"® Low Temp Reducer will produce a faster set. Do not use water.

Mixing/Intermixing:

All colors, except B021 Black, may be intermixed with each other. Note, however, B102 Fire Red, B104 Bright Red, B106 Carmine and B108 Maroon will fade to a lesser degree when mixed with other colors. Use 4001 Shading Black to achieve shades of gray by mixing with B101 White; it can also be used to darken/deepen other colors.

Drying:

Normally to touch in 2-5 hours; to handle in 8-12 hours. Recoat in 12-16 hours.

Cleanup:

Clean equipment with "1 SHOT"® Brush Cleaner or Mineral Spirits.

Safety: for professional, commercial and industrial use only. It is not to be used in or around the household. See Warning and Caution statements on label. For health and safety considerations, consult the current "Material Safety Data Sheet" for this product.