

PRODUCT DATA & APPLICATION INSTRUCTIONS

Speed Dry Enamel White, 4000

Description:

Alkyd-resin (oil based) gloss enamel for interior or exterior use on metal, glass, wood or masonite. Intended for use by sign makers as a background paint when it is desired to apply both background and lettering/design in the same day.

Characteristics:

Excellent exterior durability, very good hiding power, smooth uniform surface and a full gloss finish. Brushes easily; despite being fast drying.

Limitations:

Drying time is best when the temperature is above 65°F. Between 50°F and 65°F, drying time is much slower. Paint will not completely dry below 50°F.

Surface Preparation:

Stir paint until thoroughly mixed. Paint only clean, dry surfaces. Remove all grease, oil, dirt or other foreign matter by solvent or detergent washing. New surfaces should be primed with either "1 SHOT"® Acrylic Bonding Primer / Block Out White if the substrate is wood, masonite, MDO plywood, masonry, galvanized metal, drywall or glass; or "1 SHOT"® Metal Primer if the substrate is metal. Glossy surfaces being repainted should be dulled slightly before re-coating. Use fine sandpaper and sand lightly to dull, then wipe with a cloth dampened with Mineral Spirits to eliminate dust.

Application:

Use brush, roller or spray. After drying for several days, this product develops a very hard surface which will not adhere to Lettering Enamels or Bulletin Colors. Therefore, it should be lettered over within two days after application. If this is not possible, it may be advisable before lettering to lightly sand the surface and then wipe the surface with a rag containing Xylol or liquid paint softener.

Thinning:

Thin sparingly with "1 SHOT"® Reducer, Low Temp Reducer or High Temp Reducer. Mineral Spirits or V.M.P. Naphtha may also be used.

Drying:

Normally dust free in ¾ to 1 hour and to handle and letter over in 4 hours. High humidity will slow drying. May be baked at 200°F for 5 minutes.

Cleanup:

Clean equipment with "1 SHOT"® Brush Cleaner or Mineral Spirits.

Safety:

This product is for professional, commercial, and industrial use only. It is not to be used in or around the household. See Warning and Caution statements on label. For health and safety considerations, consult the current "Material Safety Data Sheet" for this product.