Denco Technical Services
888-336-8323

What blade do I need?

Click on the part number for more information

What plotter?		What am I cutting?						Accessories			
Plotter/Model		Standard Vinyl		Reflective		Sandblast		Media Cut Off Blade		Pens	
Gerber		Part #	Qty.	Part #	Qty.	Part #	Qty.	Part #	Qty.	Part #	Qty.
EmbossTrack		P56935A	2	P56936A	2	P56937A	2	n/a		P59259A	5
enVision		P63681B	2	P63679B	2	P63680B	2	n/a		P61643A	4
FasTrack		P61638A	2	P61639A	2	P61640A	2	n/a		P59259A	5
Graphix 2		P30033B	1	P30033B	1	n/a		n/a		P25927A	1
GS15		P30033B	1	P33489B	1	P37311B	1	n/a		P32433A	1
GS15 Plus		P30033B	1	P33489B	1	P37311B	1	n/a		P32433A	1
GS15 Plus Swivel		P44985B	1	P44985B	1	n/a		n/a		P32433A	1
GSX		P44985B	1	P44985B	1	n/a		n/a		P32433A	1
HS15		P30033B	1	P33489B	1	P37311B	1	n/a		P32433A	1
HS15 Plus		P30033B	1	P33489B	1	P37311B	1	n/a		P32433A	1
HS15 Plus Swivel		P56928B	1	P56928B	1	n/a		n/a		P32433A	1
Lettersmith		P31176B	1	P31176B	1	n/a		n/a		n/a	
Odyssey		P63681B	2	P63679B	2	P63680B	2	n/a		P61643A	4
P2C		P78397A	5	P78398A	5	P78398A	5	n/a		P78414A	4
Sign Maker		P30033B	1	P33489B	1	P37311B	1	n/a		P25927A	1
Sprint		P30033B	1	P33489B	1	P37311B	1	n/a		P32433A	1
Graphtec											
CE Series		CB09UA	1	CB15U or CB15U-K30	1	CB15U or CB15U-K30	1	n/a		53001-069	1
FC Series		CB09UA	1	CB15U or CB15U-K30	1	CB15U or CB15U-K30	1	CT01H	1	53001-069	1
Ioline											
I/S Series		103233	1	105354	1	105354	1	n/a		n/a	
Roland											
GX Series		USA-C145	1	USA-C160	1	USA-C160	1	US-BLADE-KB	1	n/a	
SP, VP Series		USA-C145	1	USA-C160	1	USA-C160	1	US-BLADE-KB	1	n/a	
XC Series		USA-C145	1	USA-C160	1	USA-C160	1	US-BLADE-KB	1	n/a	
Summa											
SummaCut-R		391-360	5	391-163	1	391-163	1	n/a		399-101 or MPO646	4
SummaCut-SE		391-360	5	391-163	1	391-163	1	391-290	1	399-101 or MPO646	4
Summa S Class D		391-360	5	391-163	1	391-163	1	391-146	10	399-101 or MPO646	4
Summa S Class T		391-360 or 390-534	5	391-163 or 390-550	1	391-163 or 390-550		391-146	10	399-101 or MPO646	4
Summa DC4		391-360	5	n/a		n/a		391-290	1	n/a	

Brand: Summa

For model(s): Summa S Class T

Degree: 36

Package Quantity: 5

General Description: 36 degree knife blade for 1-4 mil vinyl and thinner materials. For tangential cutting on Class T only.

390-550

Summa

Brand: Summa

For model(s): Summa S Class T

Degree: 60

Package Quantity: 5

General Description: 60 degree knife blade for sandblast stencil, reflective and thicker materials. For tangential cutting on Class T only.

Brand: Roland

For model(s): GX, SP, VP & XC series plotters and printers

Degree: 60

Package Quantity: 1

General Description: 60 degree carbide blade for sandblast stencil, reflective and thinner materials.

Brand: Roland

For model(s): GX, SP, VP & XC series plotters and printers

Degree: 45

Package Quantity: 1

General Description: 45 degree carbide blade for 1-4 mil vinyl and thinner materials.

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Summa

Brand: Summa

For model(s): SummaCut-R & SummaCut-SE, Summa S Class D & Summa S Class T

Degree: PEN

Package Quantity: 4

General Description: 4 pack of roller ballpens.

CT01H

GRAPHTEC

Brand: Graphtec

For model(s): FC series plotters

Degree: Cut Off Blade

Package Quantity: 1

General Description: Media cut off blade for FC series plotters.

CB15U-K30

GRAPHTEC

Brand: Graphtec

For model(s): CE & FC series plotters

Degree: 30

Package Quantity: 1

General Description: 30 degree supersteel blade for all Graphtec CE & FC series plotters.
For sandblast stencil, reflective and thicker materials.
Recommended for dificult to cut materials like diamond grade and high-intensity reflective.
Uses optional 1.5mm (red tip) blade holder.

CB15U

GRAPHTEC

Brand: Graphtec

For model(s): CE & FC series plotters

Degree: 45

Package Quantity: 1

General Description: 45 degree supersteel blade for all Graphtec CE & FC series plotters. For sandblast stencil, reflective and thicker materials. Uses optional 1.5mm (red tip) blade holder.

CB09UA

GRAPHTEC

Brand: Graphtec

For model(s): CE & FC series plotters

Degree: 30

Package Quantity: 1

General Description: 30 degree supersteel blade for all Graphtec CE & FC series plotters.
For 1-4 mil vinyl and thinner materials.
Uses standard .09mm (blue tip) blade holder.

P78414A

Brand: Gerber

For model(s): P2C

Degree: PEN

Package Quantity: 4

General Description: 4 pack black rollerball pens.

P78398A

Brand: Gerber

For model(s): P2C

Degree: 60

Package Quantity: 5

General Description: 60 degree knife blade used for sandblast stencil, reflective and thicker materials.

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P78397A

Brand: Gerber

For model(s): P2C

Degree: 36

Package Quantity: 5

General Description: 36 degree knife blade used for 1-4 mil vinyl and thinner materials.

P63681B

Brand: Gerber

For model(s): enVision 375, enVision 750 & Odyssey

Degree: 30

Package Quantity: 2

General Description: 30 degree blade used for 1-4 mil vinyl and thinner materials.

P63680B

Brand: Gerber

For model(s): enVision 375, enVision 750 & Odyssey

Degree: 60

Package Quantity: 2

General Description: 60 degree blade used for magnetic and thicker materials.

P63679B

Brand: Gerber

For model(s): enVision 375, enVision 750 & Odyssey

Degree: 45

Package Quantity: 2

General Description: 45 degree blade used for sandblast stencil and reflective materials.

P61643A

Brand: Gerber

For model(s): enVision 375, enVision 750 & Odyssey

Degree: PEN

Package Quantity: 4

General Description: Set of 4 Black Rollerball Pens.

P61640A

Brand: Gerber

For model(s): FasTrack

Degree: 60

Package Quantity: 2

General Description: 60 degree blade used for magnetic and thicker materials.

P61639A

Brand: Gerber

For model(s): FasTrack

Degree: 45

Package Quantity: 2

General Description: 45 degree blade used for sandblast stencil and reflective materials.

P61638A

Brand: Gerber

For model(s): FasTrack

Degree: 30

Package Quantity: 2

General Description: 30 degree blade used for 1-4 mil vinyl and thinner materials.

P59259A

Brand: Gerber

For model(s): EmbossTrack & FasTrack

Degree: PEN

Package Quantity: 5

General Description: Set of 5 Black Felt Tip Pens.

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P56937A

Brand: Gerber

For model(s): EmbossTrack

Degree: 60

Package Quantity: 2

General Description: 60 degree blade used for magnetic and thicker materials.

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P56936A

Brand: Gerber

For model(s): EmbossTrack

Degree: 45

Package Quantity: 2

General Description: 45 degree blade used for sandblast stencil and reflective materials.

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P56935A

Brand: Gerber

For model(s): EmbossTrack

Degree: 30

Package Quantity: 2

General Description: 30 degree blade used for 1-4 mil vinyl and thinner materials.

Brand: Gerber

For model(s): HS15 Plus Swivel

Degree: 30

Package Quantity: 1

General Description: 30 degree swivel knife blade used for 1-4 mil vinyl and thinner materials.

P44985B

Brand: Gerber

For model(s): GS15 Plus Swivel & GSX

Degree: 30

Package Quantity: 1

General Description: Gerber GS drag knife blade.

P37311B

Brand: Gerber

For model(s): GS15, GS15 Plus, HS15, HS15 Plus, Sign Maker & Odyssey

Degree: 60

Package Quantity: 1

General Description: 60 degree carbide blade used for magnetic and thicker materials.

P33489B

Brand: Gerber

For model(s): GS15, GS15 Plus, HS15, H15 Plus, Sign Maker & Odyssey

Degree: 45

Package Quantity: 1

General Description: Gerber GS drag knife blade.

P32433A

Brand: Gerber

For model(s): GS15, GS15 Plus, GS15 Plus Swivel, GSX, HS15, HS15 Plus, H15 Plus Swivel & Sprint

Degree: PEN

Package Quantity: 1

General Description: 1 Black ball point pen.

P31176B

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Brand: Gerber

For model(s): Lettersmith

Degree: 30

Package Quantity: 1

General Description: 30 degree Lettersmith knife blade.

P30033B

Brand: Gerber

For model(s): Graphix 2, GS15, GS15 Plus, HS15, HS15 Plus, Sign Maker & Sprint

Degree: 30

Package Quantity: 1

General Description: 30 degree supersharp blade used for 1-4 mil vinyl and most thinner materials.

Brand: Gerber

For model(s): Graphix 2 & Sign Maker

Degree: PEN

Package Quantity: 1

General Description: 1 Black ball point pen.

Brand: Ioline

For model(s):

Degree: 60

Package Quantity: 1

General Description: 60 degree blade for sandblast stencil, reflective and thicker materials.

Brand: Ioline

For model(s):

Degree: 45

Package Quantity: 1

General Description: Standard 45 degree blade for Ioline plotters.

Brand: Graphtec

For model(s): CE & FC series plotters

Degree: PEN

Package Quantity: 1

General Description: Pressurized black ball point pen for Graphtec plotters.

Brand: Summa

For model(s): SummaCut-R & SummaCut-SE, Summa S Class D & Summa S Class T

Degree: PEN

Package Quantity: 4

General Description: 4 pack of ceramic tip pens.

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391-534

Summa

Brand: Summa

For model(s): Summa S Class T

Degree: 36

Package Quantity: 5

General Description: 36 degree knife blade for 1-4 mil vinyl and thinner materials. For T class only.

Brand: Summa

For model(s): SummaCut-R & SummaCut-SE, Summa S Class D, Summa S Class T, DC3 & DC4

Degree: 36

Package Quantity: 5

General Description: 36 degree knife blade for 1-4 mil vinyl and thinner materials.

391-290

Brand: Summa

For model(s): SummaCut-R & SummaCut-SE

Degree: Manual Cut Off Knife

Package Quantity: 1

General Description: Manual cut off knife.

Brand: Summa

For model(s): SummaCut-R & SummaCut-SE, Summa S Class D & Summa S Class T

Degree: 60

Package Quantity: 1

General Description: 60 degree knife blade for sandblast stencil and reflective.

Brand: Summa

For model(s): Summa S Class D & Summa S Class T

Degree: Cut Off Blade

Package Quantity: 10

General Description: 10 pack of replacement media cut off blades for Summa S Class plotters.

US-BLADE-KB

Brand: Roland

For model(s): GX, SP, VP & XC series plotters and printers

Degree: Cut Off Blade

Package Quantity: 1

General Description: Media cut off blade for Roland printers and cutters.